The PolyTrak is installed like a traditional wood panel door with 2” rollers and a dual spring operator door with a few small exceptions as noted here. These differences do not apply to replacement doors made to an exact size and would only apply to UDI (universal drop-in doors).

**Cutting of Panels:**
These unique panels have two galvanized steel reinforcement channels molded into the top and bottom of each one. Use an abrasive cut-off blade with your circular saw or a bi-metal blade in a reciprocating saw to cut PolyTrak panels. The power of the saw will determine the speed of cutting through the steel channels.

**Installation of Aluminum Blind Rivets:**
Rivets for both the center hinges and end hinges on the PolyTrak door do not go all the way through the panel. Use a drill to drill the hole for the rivet then use a pop rivet gun to install the rivet (a mechanical or air power gun can be used). CAUTION: Do not drill all the way through the panel!

**Lock and Handle Backing Plates:**
As noted in the illustration, install the backing plates with regular hardware.

**Bottom Panel Stiffners:**
One Bottom Panel Stiffner is installed at both ends of the panel in a vertical position as shown in the illustration. Position the two bottom holes in the Stiffner with door cable U-bolt holes and secure with nuts. Use the aluminum blind rivets for the top holes. When drilling holes for the blind rivets, do not drill all the way through the panel.

**Painting Panels:**
The white color panels will never need painting because the color is molded in with a UV stabilizer to prevent yellowing. If a color other than white is desired, please contact the Fleet Engineers Engineering Department for instructions.

**Cleaning the PolyTrak door:**
A variety of products are available to clean PolyTrak panels if needed. Fleet Engineers has tested and recommends a Starbrite product called “NonSkid Deck Cleaner”. Visit their website for more information and purchasing instructions: www.starbrite.com